

## Results of 'Calculate model parameters' main function and their fine-tuning

The results and fine-tuning window (Figure 1) has an extended menu bar, followed by the parameter table of the model and in the lower part can be found a detailed comparison of the model and batch particle size distributions characterizing the quality of the fit.

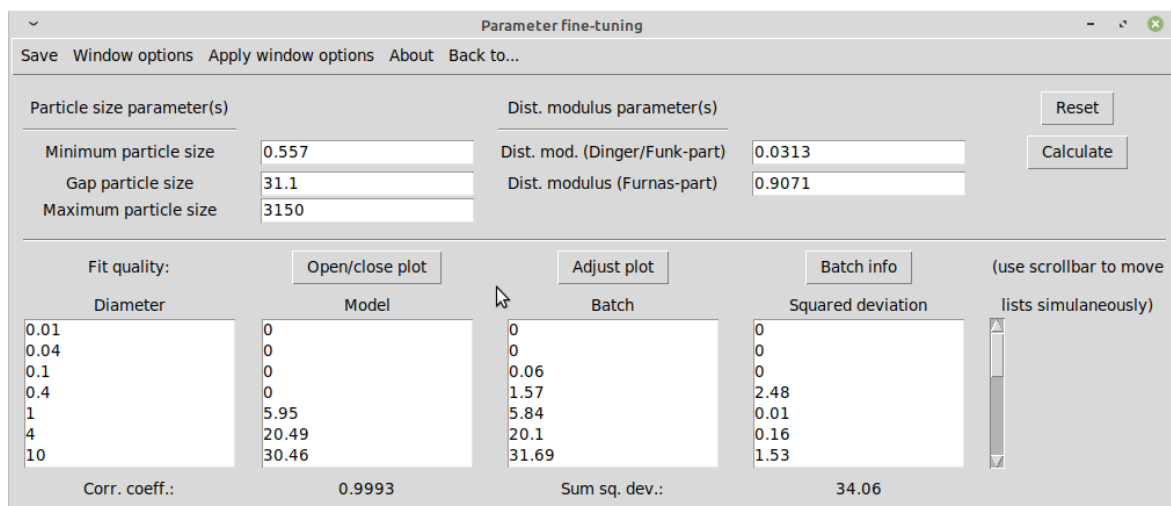


Figure 1: Results and fine-tuning dialog

The menu item 'Save' gives the user the possibilities to save the fine-tuned...

- recipe, which is a subset database containing the materials used for the present calculation. Has to be saved as CSV file in the Save-As window by adding the file extension to the filename as shown in Figure 2(a).
- batch, which is the table shown in the results window giving the contents of the materials. Has to be saved as CSV file in the Save-As window by adding the file extension to the filename as shown in Figure 2(a).
- model (comparison), which is the lower part of the results-window including information to the model (type and parameters). Has to be saved as CSV file in the Save-As window by adding the file extension to the filename as shown in Figure 2(a).
- graph, as adjusted and displayed by the 'Open/close plot' button. Has to be saved as PNG file in the Save-As window by adding the file extension to the filename (cf. Figure 2(a)).
- complete results (recipe, batch, model (comparison) & plot). In this case, a folder will be created into which the four files will be put. The user is, thus, asked to give the parent folder into which the new results folder should be placed (Figure 2(b)) and then to give a name for the results folder (Figure 2(c)). If a folder with this name already exists, the user is informed but can decide to overwrite the contents (Figure 2(d)).

The menu item 'Apply window options' is a button which activates the settings decided for in the menu item 'Window options'. The window options accessible are the listbox height and the distance between the window elements. The listboxes are the boxes in the lower part of the results window showing the comparison of the model and batch particle size distributions. The distance between the window elements also refers to the vertical distance between the lines.

Coming to the editable parameter table in the upper part (cf. Figure 1), there the optimized parameters of the chosen model are presented. They can be edited (fine-tuned) and by clicking

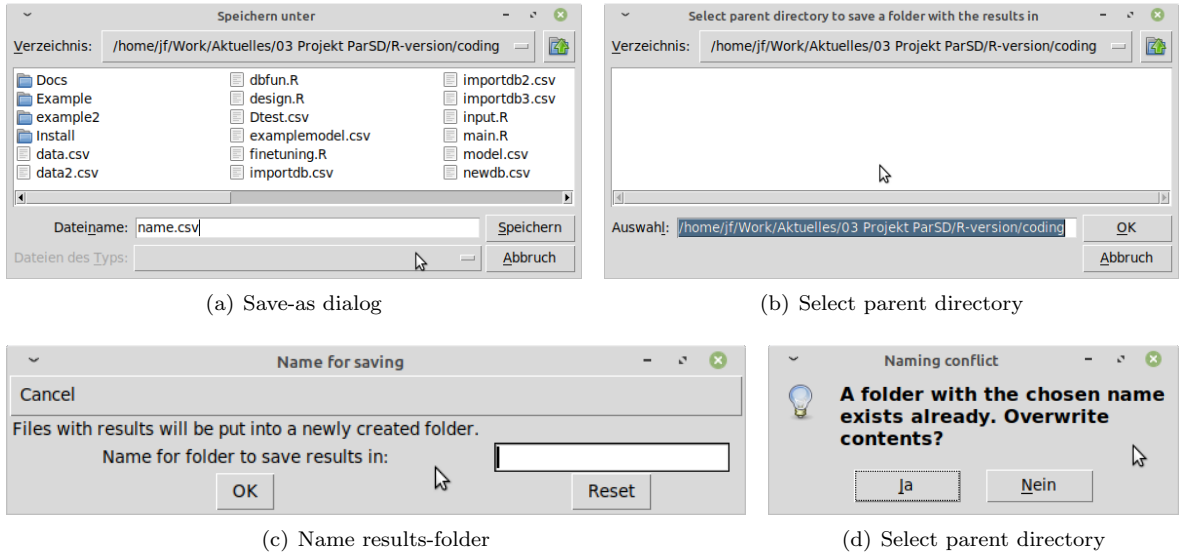


Figure 2: Save results

'Calculate', the complete set-up (batch and fit) is re-calculated for the new values. By the button 'Reset' it is always possible to get again the original non-fine-tuned parameter results.

In the lower part of the fine-tuning window (Figure 1), the quality of the fit is evaluated. The user can evaluate it visually by plotting the fine-tuned results (the CPFT curves) and by adjusting the plot to make details visible (Figure 3). The axis ranges and the magnification of the axis-labels can be adjusted and it can be decided if there should be logarithmic axes.

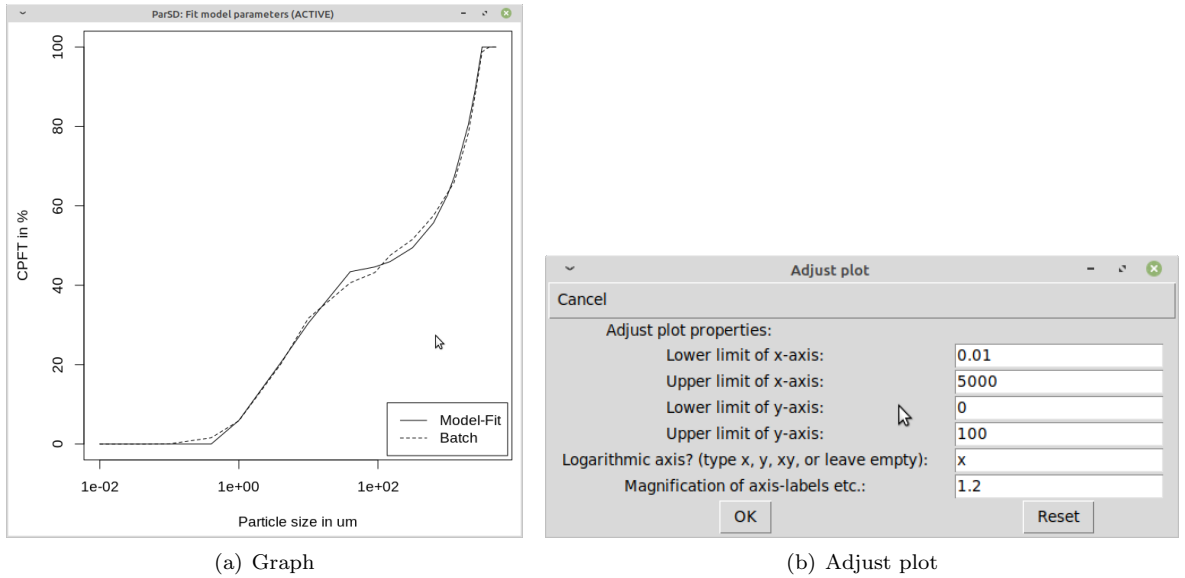


Figure 3: Plot results

The quality of the fit is described by the two numbers correlation coefficient and sum of squared deviations. Firstly, a correlation coefficient ( $\leq 1$ ) for the correlation between the batch-CPFT(d) values and model-CPFT(d) values of '1' would describe a perfect fit. The second value is the sum of the squared deviations of the batch-CPFT(d) from the model-CPFT(d) for all component sizes d. The single values are shown in the listboxes by row. In the first listbox the component size d, in the second the model-CPFT(d), in the third the batch-CPFT(d) and in the fourth listbox the squared deviation is shown. Furthermore, the batch information can be displayed (Figure 4) by clicking on the button 'Batch info'. It shows a table where the materials with their contents in the batch are listed together with information from the database if saved there. The last line of the table shows the

batch properties containing also the calculable (true) batch density, its specific surface area and the costs. Below, for the batch the describing d(CPFT) values are given to summarize the properties of the batch particle size distribution.

Batch information					
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Material	Vol%	Mass%	Density g/cc	SSA m <sup>2</sup> /g	Price per MT
T60_3000-1000	37.6	35	3.645	NA	NA
T60_1000-500	5.32	5	3.678	NA	NA
T60_500-0	10.3	10	3.8	NA	NA
T60_200-0	10.08	10	3.884	NA	NA
T60_20-0	24.98	25	3.919	NA	NA
CL370	11.71	12	4.013	NA	NA
Alphabond300	0	3	2781	NA	NA
Batch:	100	100	3.9157	NA	NA
d(CPFT) of batch:	d(10%) = 1.87 um	d(25%) = 6.54 um	d(50%) = 251.14 um	d(75%) = 1799.25 um	d(90%) = 2625.17 um

Figure 4: Batch info